

## MODEL-3D Printing Material

This is a general-purpose 3D printing model resin material, compatible with all types of LCD/DLP/SLA additive manufacturing equipment.

### Cautions

- Please use in an environment with temperature between 15–28°C and humidity < 50%.
- Please keep away from fire and avoid direct sunlight.
- Please do not follow use. Operators should never mix. Products must be used by trained personnel.
- New resin can be added at any time when the last batch of resin has not been mixed, but not recommended.
- The remaining resin solution cannot be poured back into the bottle after filtering; store separately, pay attention to avoid light.
- In case of contact, please rinse with water for at least 15 minutes. In case of contact with skin or hair, rinse with plenty of water.
- Avoid inhalation or contact with organic solvents; please do not pour into sewage or rivers. The liquid waste can be treated by curing before disposal.
- When not in use, keep it sealed and out of light.
- Shelf life: 2 years      • Color: Gray

### Physical & Chemical Parameters

Item	Specification	Typical Value
Viscosity(cps)	1000±500	1150cps@20°C
Hardness	> Shore D90	Shore D95
Curing wavelength(nm)	350-420	405

