

SURGICAL GUIDE-3D Printing Material

This is a general-purpose transparent 3D printing resin, compatible with all types of LCD/DLP/SLA additive manufacturing equipment, and is recommended for high-transparency printing applications.

Cautions

- Please use in an environment with temperature between 15–28°C and humidity <50%.
- Please keep away from fire and avoid direct sunlight.
- Shake well before use. Operators should wear masks. Products should be used by trained personnel.
- Different resins can be added at any time when the last batch of resin has not been mixed, but not recommended.
- The remaining resin solution cannot be poured back into the bottle after filtering; store separately, pay attention to avoid light.
- In case of contact with eyes, rinse with water for at least 15 minutes. In case of contact with skin or hair, rinse with plenty of water.
- As it is harmful to aquatic organisms, please do not pour into sewage or rivers. The liquid waste can be treated by curing before disposal.
- When not in use, keep it sealed and out of light.
- Shelf life: 2 years Color:Clear

Physical & Chemical Parameters

Item	Specification	Typical Value
Viscosity(cps)	350 ± 100	365cps@20°C
Hardness	> D90	D95
Curing wavelength(nm)	350-420	405

